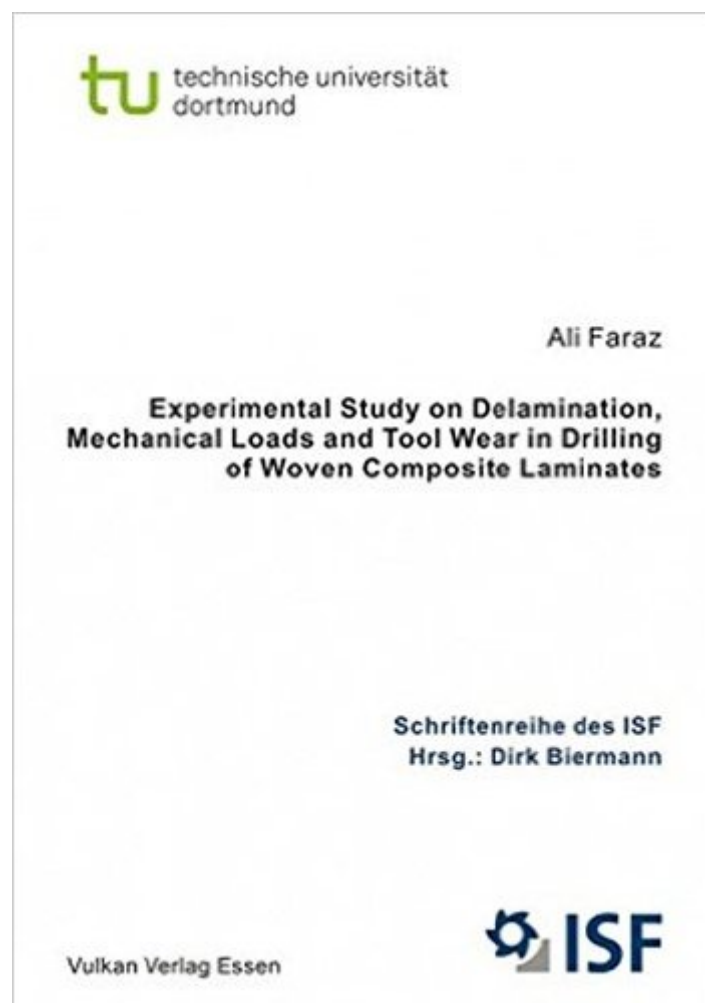


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Synopsis

The specific material properties of fiber-reinforced plastics (FRP) and their potential application for lightweight structures lead to a growing demand in the field of aircraft and automobile industry, among other things to replace conventional materials. The requirements for drilling FRP complicates safe process control, where the common wear mechanisms on the tool and the incipient damage mechanisms in the material lead to deterioration of the quality of the product. The content of this book therefore deal with the experimental exploration of the drilling process on textile reinforced carbon (CFRP) and glass fiber Epoxy (Fiberglass), so called composites. In the studies, uncoated carbide drills used with different shapes and the feed force occurring during the drilling and the drilling torque measured.

Book Information

Series: ISF Publications Series

Paperback: 143 pages

Publisher: Vulkan-Verlag (May 30, 2011)

Language: English

ISBN-10: 3802787617

ISBN-13: 978-3802787614

Product Dimensions: 5.9 x 0.7 x 8.3 inches

Shipping Weight: 1.1 pounds

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Best Sellers Rank: #2,431,603 in Books (See Top 100 in Books) #239 in [Books > Engineering & Transportation > Engineering > Energy Production & Extraction > Drilling Procedures](#) #548 in [Books > Engineering & Transportation > Engineering > Industrial, Manufacturing & Operational Systems > Industrial Technology](#) #1318 in [Books > Textbooks > Engineering > Industrial Engineering](#)

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